



ROCKET
ESPRESSO MILANO



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Via Curiel, 13
20060 Liscate
Milan, ITALY

PHONE:
+39 02 953 513 34

WEB SITE:
www.rocket-espresso.com

EMAIL:
info@rocket-espresso.com

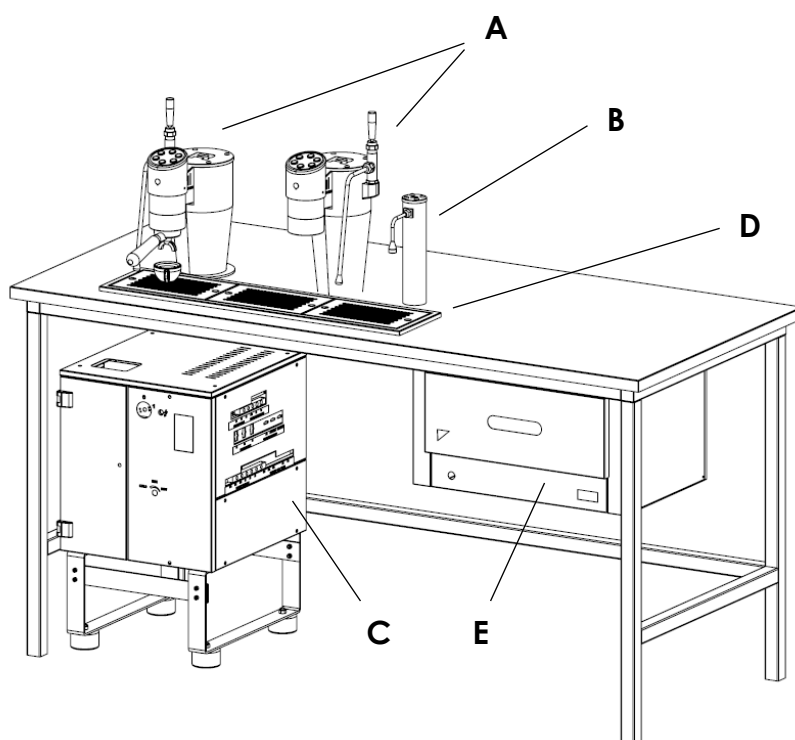
SOTTOBANCO

Assembly instructions

The SOTTOBANCO machine is composed by 3 main subcomponents:

- A. Saturated groups (Coffee Brew + Steam)
- B. Hot water wand groups
- C. Main module under the countertop

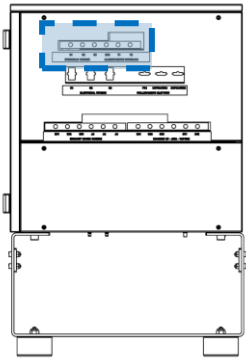
plus a drip tray (D) and an optional separate cups heater drawer (E)



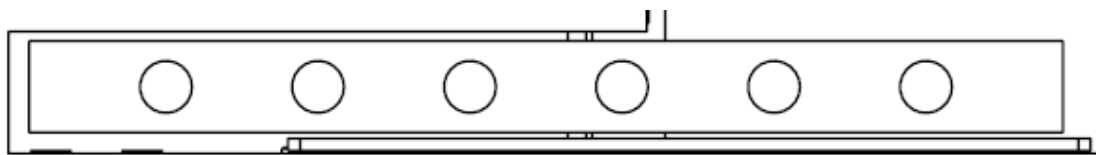
Coffee/Steam and Hot Water modules are connected to the main module by hydraulic pipes and electric wires.

Flexible water pipes and electric wires are supplied already preassembled into coffee groups (out of the cone base) and into hot water group (out of the column base) and all of them are identified with labels at the end.

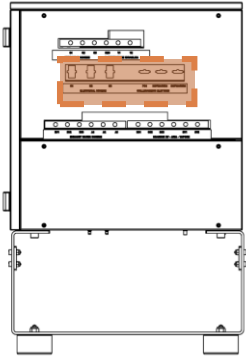
They must be connected to the main module on the left side panel, according to the following tables and scheme:



DELIVERY WATER PIPES	
G1	Water to Coffee Boiler Group 1
G2	Water to Coffee Boiler Group 2
G3	Water to Coffee Boiler Group 3 (if available)
H2O	Hot Water to Water Group 1 (and 2 if available)
V1	Steam to Coffee Group 1
V2	Steam to Coffee Group 2 Note: Coffee Group 3, if available, doesn't have a Steam wand



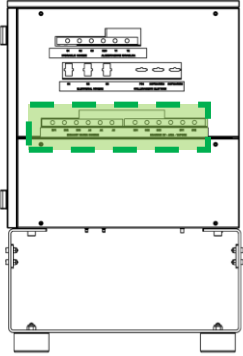
G1	G2	G3	H2O	V1	V2
HYDRAULIC SCHEME			ALIMENTAZIONE IDRAULICA		



ELECTRICAL SCHEME	
G1	Power Cable Coffee Group 1
G2	Power Cable Coffee Group 2
G3	Power Cable Coffee Group 3 (if available)
PG1	Button Panel Group 1 (master) Note: Group 2 and 3 Button Panel are "slaves" connected to it
HOTWATER1	Hot Water On/Off Button Group 1
HOTWATER2	Hot Water On/Off Button Group 2



G1	G2	G3	PG1	HOTWATER1	HOTWATER2
ELECTRICAL SCHEME			COLLEGAMENTI ELETTRICI		



EXHAUST WATER AND STEAM SCHEME	
EV1	Exhaust Water from Group 1
EV2	Exhaust Water from Group 2
EV3	Exhaust Water from Group 3 (if available)
A1	Air Vent Group 1
A2	Air Vent Group 2
A3	Air Vent Group 3 (if available)
SC1	Drain Coffee Boiler Group 1
SC2	Drain Coffee Boiler Group 2
SC3	Drain Coffee Boiler Group 3
SV1	Steam Circulation Group 1
SV2	Steam Circulation Group 2

